

Conveyor Quick Setup Guide

1. Begin by removing all items from the box and ensure that you have all the correct components.



(FIG.1)

The box will contain:

- The fully assembled deck with motor and controls
 - Two legs
 - Two guide rails
 - One cross bar
 - One set of hardware
2. With the conveyor deck laid upside down attach the two legs (FIG.2). Depending on the model this may require only (8) ½inch nuts or (8) ½inch bolts and nuts.



(FIG.2)



(FIG.3)

3. Remove the (4) LONG 1/2inch bolts and nuts from the bag and attach the cross bar to the legs as seen in (FIG.3), then attach the adjustable feet.

4. Turn your conveyor over and stand it on the feet to prepare it for the guide rails. You will need all parts shown in (FIG.4) for each guide rail.

(FIG.4)

(FIG.5)

5. Attach the two mounting pegs as seen in (FIG.5)
6. Attach the mounting clamps in the predrilled holes on each side of your conveyor. (FIG.6)



(FIG.6)



(FIG.7)

7. Insert the guide rail pegs into the mounting clamps and tighten at your desired height. (FIG.7)
8. Once you have completed assembly of your conveyor you may find that you need to adjust the belt alignment. To accomplish this, you will use the two screws on the end of your conveyor to move each side of the roller back or forward. Loosening or tightening the belt.

